

Date: Tuesday, 3/4/2008 11:29:42 AM  
 User: Chantal Lavoie

## Process Sheet

|                       |   |          |                   |                  |                  |     |      |
|-----------------------|---|----------|-------------------|------------------|------------------|-----|------|
| Customer              | : CU-DAR001 Dart Helicopters Services                                       |          |                   | Drawing Name     | : ABRASION STRIP |     |      |
| Job Number            | : 37668   |          |                   | Part Number      | : D2856600       |     |      |
| Estimate Number       | : 10069   |          |                   | Drawing Number   | : D2856 REV A    |     |      |
| P.O. Number           | :   |          |                   | Project Number   | : N/A            |     |      |
| This Issue            | : 3/4/2008  | S.O. No. | :                 | Drawing Revision | : A              |     |      |
| Prsht Rev.            | : NC  |          |                   | Material         | :                |     |      |
| First Issue           | : / /   | Type     | : PURCHASED PARTS | Due Date         | : 3/28/2008      |     |      |
| Previous Run          | : 36398   |          |                   | Qty:             | 216              | Um: | Each |
| Written By            | :   |          |                   |                  |                  |     |      |
| Checked & Approved By | :   |          |                   |                  |                  |     |      |
| Comment               | : Est. B 02.08.28 Re-format; Added clear & 108 foot roll to Step 2<br>KJ/RF |          |                   |                  |                  |     |      |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description :  |       |
|---------|-----------------------|--|-------|
| 1.0     | PG                    | PURCHASING   |       |
|         |                       |  |       |
|         |                       | Comment: PURCHASING<br>Issue P/O: 5821   |       |
|         |                       | Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll<br>Specify for Clear Tape | (216) |
| 2.0     | 3M8681 6              | Abrasion Strip 6"  |       |
|         |                       |  |       |
|         |                       | Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)<br>ABRASION STRIP  |       |
| 3.0     | PACKAGING 1           | PACKAGING RESOURCE #1  |       |
|         |                       |  |       |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Receive & Inspect For Transit Damage<br>Ensure material certification is attached          |       |
| 4.0     | QC6                   | DIMENSIONAL CHECK  |       |
|         |                       |  |       |
|         |                       | Comment: DIMENSIONAL CHECK<br>Ensure Material certification comply to Dwg D  |       |
| 5.0     | PACKAGING 1           | PACKAGING RESOURCE #1  |       |
|         |                       |  |       |
|         |                       | Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: 410  |       |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: D Date: 01/03/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Tuesday, 3/4/2008 11:29:42 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 37668

Part Number: D2856600

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(2/6)

Comment: FINAL INSPECTION/W/O RELEASE

Doel03/20

Job Completion



U 08.03.20

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

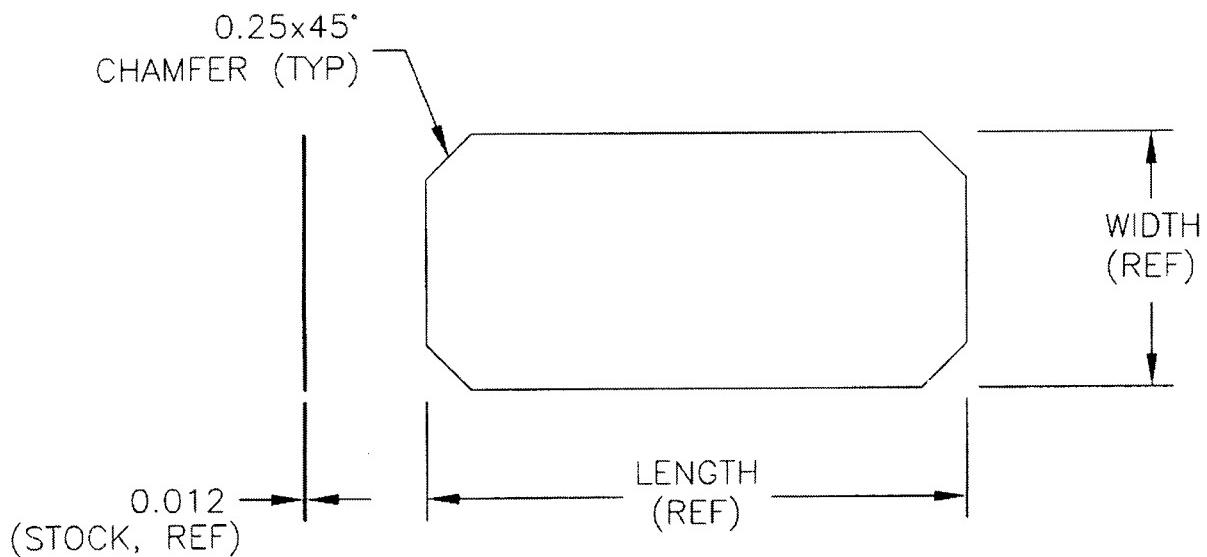
NOTE: Date & initial all entries

**DART**

|                     |                       |   |                        |
|---------------------|-----------------------|---|------------------------|
| DESIGN<br><i>GP</i> | DRAWN BY<br><i>GP</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>A</i> | APPROVED<br><i>SP</i> | DRAWING NO.<br>D2856                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>00.11.17    |                       | TITLE<br>ABRASION STRIP                           | SCALE<br>NTS           |
| A                   | 00.11.17              | NEW ISSUE   |                        |

**RELEASED**  
*00.11.24*

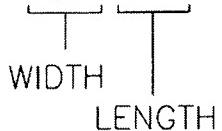
## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP



EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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*cL08/03/04  
W/O: 37668*

A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

Owner DRAKEA  
Order Number : 91073  
Packing Slip ID : 238924

VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

BON COMM. / P.O.# : P000005821

CLIENT / CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

DATE REQUISE/REQUIRED : Mar 19 2008

DATE COMM./ORDER : Mar 04 2008

DATE LIVRE/ SHIP : Mar 18/08

LIVRE / SHIP VIA : FEDEX/COL 151793240 FEDERALEXP 862161909831

| ITEM         | Description   | LIVRE/SHIPPED | SUSPEND/B.O. | Verified |
|--------------|---|---------------|--------------|----------|
| 8681HS-4     | 3M 8681HS Prot.Tp 4"x36yds CLR<br>Item No: 3M8681 4<br>As per DWF D2856 REV.A<br>Lot # 7351<br>DOM: Dec 17 2007<br>DOE: Dec 17 2009 | 2. RL         |              | [✓]      |
| 8681HS-6     | 3M 8681HS Prot.Tp 6"x36yds CLR<br>Item No: 3M8681 6<br>As per DWG D2856 REV.A<br>Lot # 7347<br>DOM: Dec 13 2007<br>DOE: Dec 13 2009 | 2. RL         |              | [✓]      |
| QC-INSPECTED | A.E. Blake Sales Ltd.<br>Quality Control Inspected  | 1. SET        |              | [✓]      |

EMBALLÉ PAR / PACKED BY :       

QTY/QTE PKG : 2

RECU PAR / RECEIVED BY :       

POIDS / WEIGHT : 2200

V:2286

DATE - TRANSACTION :       

EMPLACEMENT / LOCATION :

A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

Date Mar 18 2008  
VENDU A / SOLD TO:

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 91073  
Packing Slip ID : 238924  
BON COMM. / P.O.# : P000005821

| Item Code | Description   | Quantity | L/S#: | Shelf Life |
|-----------|---|----------|-------|------------|
| 8681HS-4  | 3M 8681HS Prot.Tp 4"x36yds CLR<br>Item No: 3M8681 4<br>As per DWF D2856 REV.A<br>Lot # 7351<br>DOM: Dec 17 2007<br>DOE: Dec 17 2009 | 2.       | RL    |            |
| 8681HS-6  | 3M 8681HS Prot.Tp 6"x36yds CLR<br>Item No: 3M8681 6<br>As per DWG D2856 REV.A<br>Lot # 7347<br>DOM: Dec 13 2007<br>DOE: Dec 13 2009 | 2.       | RL    | C          |

C of C

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: 

Montreal - Toronto